

SPECIALIZING IN VERTI-SLIDE,
 FOUR-SLIDE AND MULTI-SLIDE MACHINES
 QUALITY TOOLS, DIES AND PARTS

V81 VERTI-SLIDE SPECIFICATIONS



	V81	
	INCHES	METRIC
STROKES PER MINUTE	60 to 300	60 to 300
MAX. STRIP WIDTH	1.5"	40mm
MAX. STRIP THICKNESS	.062"	1.6mm
MAX. WIRE DIAMETER	.162"	4mm
WIRE LINE HEIGHT	46"	1170mm
FEED STROKE	8"	200mm
PRESS CAPACITY	10 tons	9 tons
PRESS STROKE	.750"	19mm
PRESS TYPE	single ram	single ram
TOTAL PRESS CAPACITY	20 tons	18 tons
LENGTH OF DIE AREA	15"	380mm
SHUT HEIGHT OF PRESS	5.5"	140mm
PRESS RAM ADJUSTMENT	.250"	7mm
MAXIMUM WORKING AREA	19"	480mm
CUTOFF SLIDE STROKE	.375"	10mm
TOP SLIDE STROKE	1"	25mm
SIDE SLIDE STROKE	1.5"	38mm
BOTTOM SLIDE STROKE	1"	25mm
STRIPPER STROKE	.562"	14mm
	to	to
	1.562"	40mm
CENTER FORM STROKE	.562"	14mm
	to	to
	1.562"	40mm
MOTOR HP	2.0	(no conversion)
POWER REQUIREMENTS	230/460 V, 50/60 Hz, 3 phase	
NET WEIGHT	3600 lbs.	1636 kilos
LENGTH	74"	1880mm
WIDTH	36"	920mm
HEIGHT	66"	1680mm

813 College Highway P.O. Box 99 Southwick, MA 01077-0099
 (800) 905-7909 PH: (413)569-5528 FAX: (413) 569-0494