

SPECIALIZING IN VERTI-SLIDE,  
 FOUR-SLIDE AND MULTI-SLIDE MACHINES  
 QUALITY TOOLS, DIES AND PARTS

## V82 VERTI-SLIDE SPECIFICATIONS



### V82

	INCHES	METRIC
STROKES PER MINUTE	40 to 200	40 to 200
MAX. STRIP WIDTH	2.5"	60mm
MAX. STRIP THICKNESS	.062"	1.6mm
MAX. WIRE DIAMETER	.207"	5mm
WIRE LINE HEIGHT	49.375"	1250mm
FEED STROKE	12"	300mm
PRESS CAPACITY	12 & 20 tons	11 & 18 tons
PRESS STROKE	1"	25mm
PRESS TYPE	single ram	single ram
TOTAL PRESS CAPACITY	40 tons	36 tons
LENGTH OF DIE AREA	20"	510mm
SHUT HEIGHT OF PRESS	6.937"	180mm
PRESS RAM ADJUSTMENT	.375"	10mm
MAXIMUM WORKING AREA	27"	690mm
CUTOFF SLIDE STROKE	.375"	10mm
TOP SLIDE STROKE	1.375"	35mm
SIDE SLIDE STROKE	2.250"	57mm
BOTTOM SLIDE STROKE	1.375"	35mm
STRIPPER STROKE	.500"	13mm
	to	to
	2.125"	54mm
CENTER FORM STROKE	.500"	13mm
	to	to
	2.125"	54mm
MOTOR HP	3	(no conversion)
POWER REQUIREMENTS	230/460 V, 50/60 Hz, 3 phase	
NET WEIGHT	5500 lbs.	2500 kilos
LENGTH	89"	2260mm
WIDTH	39"	990mm
HEIGHT	74"	1880mm

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