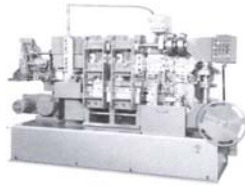


SPECIALIZING IN VERTI-SLIDE,
 FOUR-SLIDE AND MULTI-SLIDE MACHINES
 QUALITY TOOLS, DIES AND PARTS

V82.5 VERTI-SLIDE SPECIFICATIONS



V825

	INCHES	METRIC
STROKES PER MINUTE	40 to 160	40 to 160
MAX. STRIP WIDTH	3"	80mm
MAX. STRIP THICKNESS	.062"	1.6mm
MAX. WIRE DIAMETER	.225"	6mm
WIRE LINE HEIGHT	48"	1220mm
FEED STROKE	12"	300mm
PRESS CAPACITY	25 tons	22.3 tons
PRESS STROKE	1"	25mm
PRESS TYPE	single ram	single ram
TOTAL PRESS CAPACITY	50 tons	44.6 tons
LENGTH OF DIE AREA	30"	760mm
SHUT HEIGHT OF PRESS	7.373"	190mm
PRESS RAM ADJUSTMENT	.375"	10mm
MAXIMUM WORKING AREA	42"	1070mm
CUTOFF SLIDE STROKE	.500"	13mm
TOP SLIDE STROKE	1.625"	41mm
SIDE SLIDE STROKE	2.75"	70mm
BOTTOM SLIDE STROKE	1.875"	48mm
STRIPPER STROKE	1.1250"	29mm
	to	to
	3.250"	67mm
CENTER FORM STROKE	1.1250"	29mm
	to	to
	3.250"	67mm
MOTOR HP	5	(no conversion)
POWER REQUIREMENTS	230/460 V, 50/60 Hz, 3 phase	
NET WEIGHT	14000 lbs.	6350 kilos
LENGTH	136"	3450mm
WIDTH	48"	1220mm
HEIGHT	73"	1850mm

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